



## Technical Data Sheet

Cemfloor Level Plus is a specially formulated ultra-thin self levelling cementitious floor screed. Cemfloor Level Plus is a mixture of Cemfloor binder, cement, water and a suitable sand. Cemfloor Level Plus is a high performance screed which complies with BSEN 13813:2002. Cemfloor Level Plus is specifically designed for use as a thin section screed at a depth between 12-50mm and to bridge the gap between bagged SLU materials and standard screeds.

### Key Features & Benefits

- Thinner sections; up to 70% less compared to traditional screeds.
- Up to 70% weight saving compared to traditional screeds (24kg/m<sup>2</sup> at 12mm depth).
- Very cost efficient compared to bagged self leveling compounds.
- Ready mixed solution = No site mixing, no bag storage/disposal, ensures high productivity
- Suitable for use with various flooring systems e.g. low profile UFH panels.
- Minimal Drying Shrinkage (<0.4mm/m).
- Easy Installation (Reduces time & costs).
- Larger floor area without joints.
- Foot traffic after 24–48 hours.
- Can be applied in wet areas.
- Reduced drying times.
- Self compacting.
- Can be loaded after 7 days.
- No risk of contamination with other flooring products.
- No Surface Laitance (Dust) after curing.

## Substrate

Cemfloor Level Plus Screed is designed for use as a thin levelling screed on a new or existing concrete substrate, as a floating screed over thermal or acoustic insulation with a minimum compressive strength of 100kPa, or as an unbonded screed on top of a plastic membrane. When bonding to an existing substrate the substrate must have a minimum compressive strength of 25N/mm<sup>2</sup>. Surfaces must be sound and free from dust, dirt, grease, oil and any other contaminants. Any laitance or surface treatments must be removed before use. The substrate should be mechanically prepared to provide an open textured surface to ensure an adequate bond between the screed and the substrate. The substrate must also be primed with a suitable priming agent.

## Mixing

A 25kg bag of Cemfloor Level Plus Screed requires 3.75 litres of water. Add the pre-measured water to a clean bucket and slowly add the powder whilst mixing with an electric paddle. Mix until a smooth and lump free consistency is obtained. Do not add further water once mixed. Exceeding 3.75 litres of water per 25kg will result in water bleed, extended drying times, a weakened mix and poor surface finish.

N.B: Once mixed, Cemfloor Level Plus has a pot life of approximately 30 minutes at 23°C.

## Application

Cemfloor Level Plus should be used in accordance with BS 8204-7:2003 'Code of Practice for Pumpable Self- Smoothing Screeds'. To ensure a high quality screed it is recommended that application is carried out by a specialist screeding contractor who has been approved to place Cemfloor Screeds. The freshly poured screed will need to be levelled/finished using a dappling bar and/or a spiked roller. When Cemfloor Level Plus is installed as per installation guidelines in a sealed/weather tight area; it will not require any curing agent sprayed onto its surface. If the screed will be exposed to any wind/drafts or excessive sunlight then a suitable evaporation control spray (e.g. Cemfloor EC) may need to be sprayed onto the screed surface. Please contact our Technical Team for any further information.

## Curing

After placing the floor should not be subjected to severe draughts, direct sunlight or heating for the first 24-48 hours. The room in which the screed has been placed should therefore be sealed during this time. The room should be ventilated after 24-48 hours by opening windows and doors during the day to aid the drying process.

## Floor Coverings

Cemfloor Level Plus screed is compatible with all floor coverings, and all cementitious adhesives including fast track systems. The screeds moisture content should be measured before placing floor coverings to ensure that it is adequately dried. Cemfloor Level Plus will not require any sanding to remove laitance. As part of the floor finish installation, it is recommended that the surface of the screed be lightly prepared to clean and remove any building residue/contamination to ensure that there is a good key to receive subsequent floor coverings.

# Technical Information

Cemfloor Level Plus is produced in an ISO 9001 quality-controlled environment. Cemfloor Level Plus Screeds meet the requirements of EN 13813:2002 'Screed Material for Floor Screeds'.

Screed Specification	EN 13813:2002
Compressive Strength	C30
Flexural Strength	F6
Minimum Thickness	<b>Bonded:</b> 12mm <b>Unbonded:</b> 20mm <b>Rubber Based Resilient Layer:</b> 25mm <b>Floating:</b> Domestic = 35mm Commercial= 40mm* <b>Low profile underfloor heating systems:</b> 12mm above pipes**
Shrinkage (28 Days)	<0.4mm/m
Flow Rate	270–300mm
Fresh Density	2100–2200 k g/m <sup>3</sup>
Surface Flatness	Min SR2
ISCR Test	Category A
Open to Light Foot Traffic	24-48 Hours
Maximum Bay Sizes	Unheated = 150m <sup>2</sup> Heated = 100m <sup>2</sup> (area layout to be considered)

\*These depths are based on standard thermal insulation; it is possible to install at reduced depths if high strength insulation is used. Please contact our technical department for further guidance.

\*\* Please confirm minimum depth required with the manufacturer of the low profile underfloor heating system.

